LAB NO.

2014-933-6

DATE REC'D

08/06/14

DATE SAMPLED -----

SAMPLED BY

Client

MANITOWOC PUBLIC UTILITIES P.O. BOX 1090 MANITOWOC, WI 54221 ATTN: TOM REED

STANDARD LABORATORIES, INC.

1530 N. Cullen Avenue Evansville, IN 47715

ABBOTT RUEL

SAMPLE IDENTIFICATION -

BERY 2014-8-2 T 08/02/14

DATE REPORTED: 08/21/14

% MOISTURE	% ASH	% VOLATILE	% FIXED CARBON	BTU/LBS	% SULFUR
AS REC'D 8.70	12.74	XXXX	xxxx	11437	0.63
DRY BASIS	13.95	XXXX	xxxx	12527	0.69
M-A-FREE				14558	

LBS SO2 / MMBTU:

1.10

Beryllium, ug/g dry basis:

3.1

NOTE: XXXX INDICATES ANALYSIS WAS NOT REQUESTED

Respectfully Submitted

Chedit (Tides)

LAB NO.

2014-933-12

DATE REC'D

08/13/14

DATE SAMPLED

SAMPLED BY Client

SEP 1 5 20 STANDARD LABORATORIES, INC.

Manitowoc Public Utilities

1530 N. Cullen Avenue Evansville, IN 47715

MANITOWOC PUBLIC UTILITIES
P.O. BOX 1090
MANITOWOC, WI 54221
ATTN: TOM REED

SAMPLE IDENTIFICATION -

BERY 2014-8-9 A-T 08/09/14

DATE REPORTED: 09/12/14

Beryllium, ug/g dry basis: 3.4

Respectfully Submitted

Seedel Side



Analysis Report

~ 1000 TONB

July 07, 2014

KCBX TERMINAL

3259 EAST 100TH STREET CHICAGO IL 60617

Page 1 of 3

ATTN: PETE ROTUNDO

Client Sample ID:

Sample ID By:

KCBX Terminals

Date Sampled:

N/A

Sample Taken At: Sample Taken By:

Date Received: Product Description: Jun 27, 2014

COAL

PREVIOUSLY REPORTED AS JOB 1478638-002 Comments:

SGS Minerals Sample ID: 491-1479683-001

	Method	As Received	Dry	DAF
Moisture, Total %	ASTM D3302	7.65		
Ash %	ASTM D3174/D7582	17.45	18.89	
Volatile Matter %	ASTM D3175/D7582	33.99	36.81	
Fixed Carbon %	ASTM D3172 (by diff)	40.91	44.30	
Sulfur %	ASTM D4239 (A)	0.51	0.55	
Gross Calorific Value Btu/lb	ASTM D5865	10342	11199	13807
Chlorine, CL %	ASTM D4208	0.16	0.17	
Mercury, Hg µg/g	ASTM D6722	0.05	0.05	

Samples for Ash are analyzed by either D7582 or D3174 depending on what equipment is available. For details on which method was utilized, request information from SGS South Holland.

Samples for Volatile Matter are analyzed by either D7582 or D3175 depending on what equipment is available. For details on which method was utilized, request information from SGS South Holland.

Tests	Result	<u>Unit</u>	Method
FUSION TEMPERATURE OF ASH, REDUCING			
Initial Deformation	2380	°F	ASTM D1857
Softening	2400	°F	ASTM D1857
Hemispherical	2410	°F	ASTM D1857
Fluid	2430	°F	ASTM D1857

James P. Nelson Great Lakes Operations Manager

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SGS North America Inc.

Minerals Services Division

16130 Van Drunen Road South Holland IL 60473 t (708) 331-2900 f (708) 333-3060 www.sgs.com/minerals

Member of the SGS Group (Société Générale de Surveillance)

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Analysis Report

July 07, 2014

KCBX TERMINAL

3259 EAST 100TH STREET CHICAGO IL 60617

Page 2 of 3

ATTN: PETE ROTUNDO

Client Sample ID:

N/A

Sample ID By:

KCBX Terminals

Date Sampled: Date Received:

Jun 27, 2014

Sample Taken At: Sample Taken By:

Product Description:

COAL

Comments:

PREVIOUSLY REPORTED AS JOB 1478638-002

SGS Minerals Sample ID: 491-1479683-001

Tests	Result	<u>Unit</u>	Method
ANALYSIS OF ASH			
Basis	IGNITED		ASTM D4326
Silicon Dioxide, SiO2	30.11	%	ASTM D4326
Aluminum Oxide, Al2O3	9.67	%	ASTM D4326
Titanium Dioxide, TiO2		%	
Iron Oxide, Fe2O3	3.71	%	ASTM D4326
Calcium Oxide, CaO	28.97	%	ASTM D4326
Magnesium Oxide, MgO	18.88	%	ASTM D4326
Potassium Oxide, K2O	1.24	%	ASTM D4326
Sodium Oxide, Na2O	0.42	%	ASTM D4326
Sulfur Trioxide, SO3	6.17	%	ASTM D5016
Phosphorus Pentoxide, P2O5	0.06	%	ASTM D4326
Strontium Oxide, SrO	0.06	%	ASTM D4326
Barium Oxide, BaO	0.05	%	ASTM D4326
Manganese Oxide, MnO2	0.08	%	ASTM D4326
Undetermined	0.00	%	
Sum of Oxides	100.00	%	
Silica Value	36.87		
Base Acid Ratio	1.32		
T250 Temperature	2534	°F	
Fouling Index	0.42		
Slagging Index	>100.00		
Type of Ash	LIGNITIC		

James P. Nelson Great Lakes Operations Manager

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Analysis Report

July 07, 2014

KCBX TERMINAL

3259 EAST 100TH STREET CHICAGO IL 60617 Page 3 of 3

ATTN: PETE ROTUNDO

Client Sample ID:

2

Sample ID By:

KCBX Terminals

Date Sampled: Date Received:

N/A Jun 27, 2014 Sample Taken At: Sample Taken By:

Product Description:

COAL

Comments:

PREVIOUSLY REPORTED AS JOB 1478638-002

SGS Minerals Sample ID: 491-1479683-001

· · · · · · · · · · · · · · · · · · ·			
 <u>Tests</u>	Result	<u>Unit</u>	<u>Method</u>
TRACE ELEMENTS BY ICP			
Antimony, Sb	<3	μg/g	ASTM D6357
Beryllium, Be	3.5	μg/g	ASTM D6357
Cadmium, Cd	<0.6	μg/g	ASTM D6357
 Chromium, Cr.	13	μg/g	ASTM-D6357-
Cobalt, Co - Dissolved	7	μg/g	ASTM D6357
Manganese, Mn	106	μg/g	ASTM D6357
Silver, Ag	<0.6	μg/g	ASTM D6357
Strontium, Sr	80	μg/g	ASTM D6357
Vanadium, V	19	μg/g	ASTM D6357

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